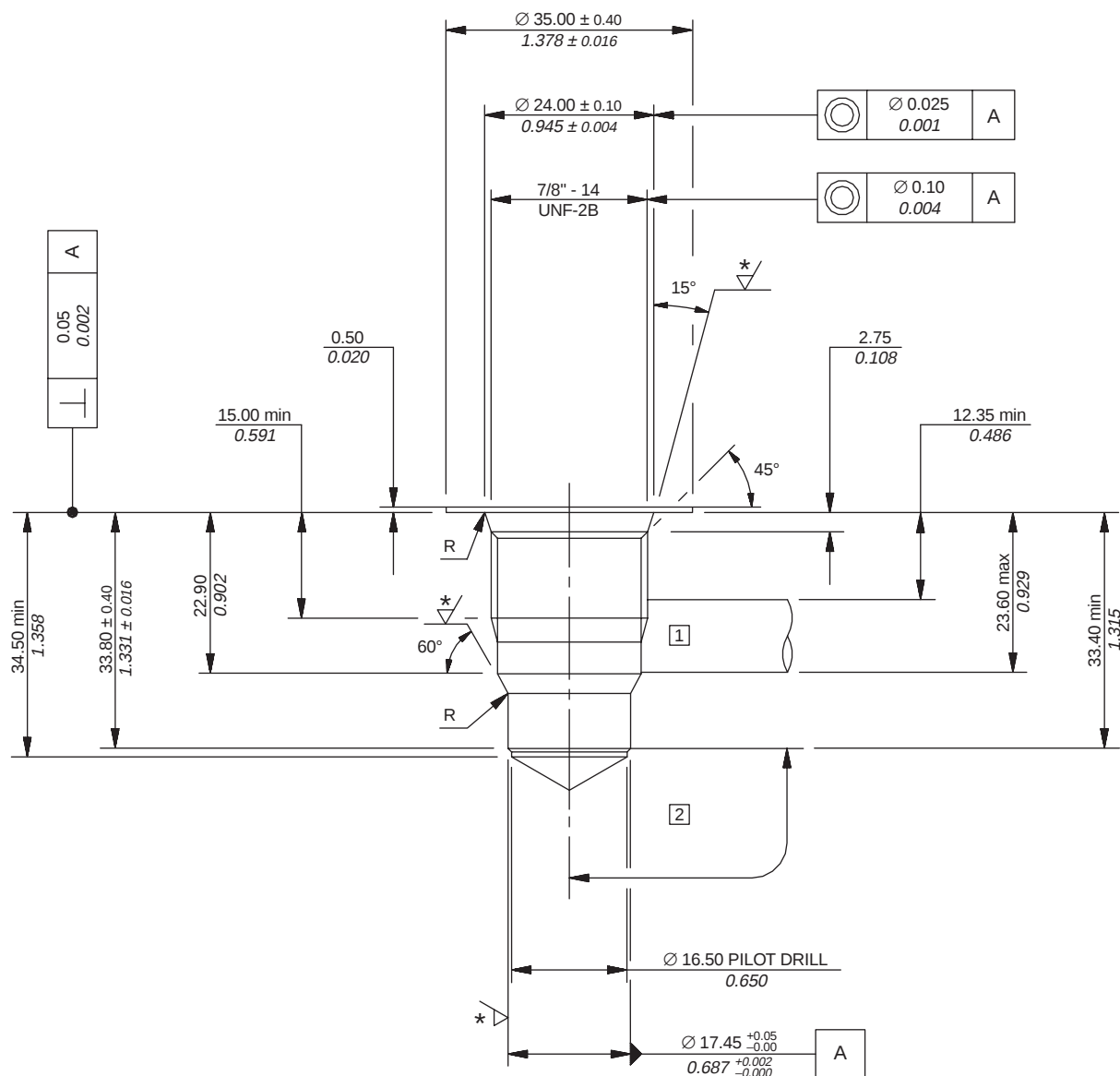




CAVITY DETAIL

2R



UNLESS STATED:

LINEAR TOL. ± 0.20
 ± 0.008

ANGULAR TOL. $\pm 1^\circ$
3.2

SURFACE TEXTURE 125/ ∇

MILLIMETRES
INCHES

R = 0.10 ± 0.15
 -0.00

R = 0.004 ± 0.006
 -0.000

SCALE 1:1

∇ = 1.6
63/ ∇

CAVITY TOOLING FOR 2R CAVITY

	MM	INCH	
PILOT DRILL $\varnothing$	16.50	0.650	REAMER (STEEL) 8RM31060S
STEP DRILL	8DS31339		COUNTERBORE —
REAMER (ALUM)	8RM31060A		TAP 8TP31201

STERLING
HYDRAULICS